

WHAT CAST IRON PRODUCTS ARE AVAILABLE FOR MY PROPERTY?

Cast iron rainwater products offer a wide choice of designs. Pipes can be round, square or rectangular, there are eight standard gutter profiles and five standard hopper heads in different sizes. We also have patterns for a further 48 different styles of ornamental hopper head and 28 special gutter profiles.



Hargreaves is a working foundry so in addition to these “off the shelf” choices we can also manufacture bespoke gutters and hopper heads to a customer’s specification. As a working foundry we have our own pattern shop. A pattern is a tool used by a foundry to replicate exactly an existing casting or create a brand new design. Our skilled and experienced pattern makers have worked on many projects including ‘Big Ben’ and the Palace of Westminster, Buckingham Palace, St James Palace, Holyrood Palace, RMA Sandhurst and many others. It is often said a casting is only as good as the pattern it was made from.



All these products will deal with rainwater effectively, the choice for customers should be their preference based on appearance and budget. The only other consideration is what dimension of pipes and gutters will be needed. This is determined by the worst-case rainfall levels, the area and the pitch of your roof, and is something for which you will need the advice of your installer or merchant.